

# SAFETY DATA SHEET

ALMCO 101A

## Section 1. Identification

**GHS product identifier** : ALMCO 101A  
**Product code** : 01092.0009, 01092.0011  
**SDS #** : GAL00953  
**Other means of identification** : Not available.  
**Product type** : Liquid.  
**Relevant identified uses of the substance or mixture and uses advised against**  
**Identified uses** : Not applicable.  
**Supplier/Manufacturer** : Almco, Inc.  
507 West Front Street  
Albert Lea, MN 56007  
Phone: 800-521-2740  
**Emergency telephone number** : 507-377-2102

## Section 2. Hazards identification

**Classification of the substance or mixture** : EYE IRRITATION - Category 2A  
CARCINOGENICITY - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

### GHS label elements

#### Hazard pictograms



#### Signal word

: Warning

#### Hazard statements

: Causes serious eye irritation.  
Suspected of causing cancer.  
May cause damage to organs through prolonged or repeated exposure.

### Precautionary statements

#### Prevention

: Wear eye/face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Do not breathe vapor. Wash hands thoroughly after handling.

#### Response

: IF exposed or concerned: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

#### Storage

: Store locked up.

#### Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

#### Hazards not otherwise classified

: None known.

## Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
Amides, coco, N,N-bis(hydroxyethyl) 2,2'-iminodiethanol	5 - 10 1 - 5	68603-42-9 111-42-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Irritating to mouth, throat and stomach.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

**Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods for cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

**Handling** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	ACGIH	OSHA	Mexico	Canada
2,2'-iminodiethanol	TWA: 1 mg/m <sup>3</sup> 8 hours. Form: Inhalable fraction and vapor		TWA: 2 mg/m <sup>3</sup> 8 hours.	TWA: 1 mg/m <sup>3</sup> 8 hours. Form: Inhalable fraction and vapour.

- Engineering measures** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Personal protection**
- Respiratory** : If a risk assessment indicates this is necessary, use a properly fitted, air-purifying or airfed respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hands** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eyes** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: splash goggles
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Personal protective equipment (Pictograms)** :



## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Clear Straw.
- Odor** : surfactant
- Odor threshold** : Not available.
- pH** : 8.5
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: Not applicable.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.

## Section 9. Physical and chemical properties

<b>Lower and upper explosive (flammable) limits</b>	: Not available.
<b>Vapor pressure</b>	: Not available.
<b>Vapor density</b>	: Not available.
<b>Relative density</b>	: 1.02
<b>Solubility</b>	: Easily soluble in the following materials: cold water and hot water.
<b>Solubility in water</b>	: Not available.
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Not available.
<b>Elemental Phosphorus</b>	: Not available.
<b>VOC content</b>	: Not available.
<b>Aerosol product</b>	

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: Extremely reactive or incompatible with the following materials: oxidizing materials.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>Storage</b>	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 11. Toxicological information

### Information on toxicological effects

#### Carcinogenicity

##### Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Amides, coco, N,N-bis (hydroxyethyl)	-	2B	-	-	-	-
2,2'-iminodiethanol	A3	2B	-	-	-	-

**Information on the likely routes of exposure** : Dermal contact. Eye contact. Inhalation.

### Potential acute health effects

<b>Eye contact</b>	: Causes serious eye irritation.
<b>Inhalation</b>	: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Skin contact</b>	: No known significant effects or critical hazards.
<b>Ingestion</b>	: Irritating to mouth, throat and stomach.

### Symptoms related to the physical, chemical and toxicological characteristics

## Section 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	44786.25 mg/kg

## Section 12. Ecological information

- Ecotoxicity** : Not available.

#### Aquatic ecotoxicity

Not available.

## Section 13. Disposal considerations

- Waste disposal** : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

IATA/IMDG/DOT/TDG: Please refer to the Bill of Lading/receiving documents for up to date shipping information.

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 12(b) one-time export**: No products were found.  
**TSCA 12(b) annual export notification**: No products were found.  
**United States inventory (TSCA 8b)**: All components are listed or exempted.  
**CERCLA**: Hazardous substances.: 2,2'-iminodiethanol: 100 lbs. (45.4 kg);

**EPA Registration Number** : Not available.

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Listed

**SARA 302/304**

### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : EYE IRRITATION - Category 2A  
 CARCINOGENICITY - Category 2  
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

### SARA 313

	Product name	CAS number	%
Supplier notification	2,2'-iminodiethanol	111-42-2	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### State regulations

**Massachusetts** : The following components are listed: DIETHANOLAMINE

**New York** : The following components are listed: Diethanolamine

**New Jersey** : The following components are listed: DIETHANOLAMINE; ETHANOL, 2,2'-IMINOBIS-

**Pennsylvania** : The following components are listed: ETHANOL, 2,2'-IMINOBIS-

### California Prop. 65

**WARNING**: This product contains a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Amides, coco, N,N-bis(hydroxyethyl)	Yes.	No.	-	-
2,2'-iminodiethanol	Yes.	No.	-	-

### Canada

#### Canadian lists

**Canadian NPRI** : The following components are listed: diethanolamine (and its salts)

**Canada inventory** : All components are listed or exempted.

**Canadian PCP/DIN Number** : Not available.

### International regulations

## Section 15. Regulatory information

<b>International lists</b>	<ul style="list-style-type: none"> <li><b>Australia inventory (AIIIC):</b> All components are listed or exempted.</li> <li><b>Canada inventory:</b> All components are listed or exempted.</li> <li><b>China inventory (IECSC):</b> All components are listed or exempted.</li> <li><b>Europe inventory:</b> Not determined.</li> <li><b>Japan inventory (CSCL):</b> Not determined.</li> <li><b>Japan inventory (ISHL):</b> Not determined.</li> <li><b>Korea inventory:</b> Not determined.</li> <li><b>Mexico inventory:</b> Not determined.</li> <li><b>New Zealand Inventory of Chemicals (NZIoC):</b> All components are listed or exempted.</li> <li><b>Philippines inventory (PICCS):</b> Not determined.</li> <li><b>Thailand inventory:</b> Not determined.</li> <li><b>Turkey inventory:</b> Not determined.</li> <li><b>Taiwan Chemical Substances Inventory (TCSI):</b> Not determined.</li> <li><b>United States inventory (TSCA 8b):</b> All components are listed or exempted.</li> <li><b>Vietnam inventory:</b> Not determined.</li> </ul>
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## Section 16. Other information

### History

<b>Date of printing</b>	: 10/22/2021
<b>Date of issue/Date of revision</b>	: 10/22/2021
<b>Date of previous issue</b>	: No previous validation
<b>Version</b>	: 1

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.